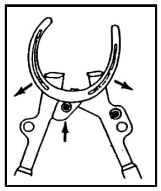
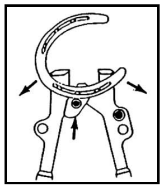
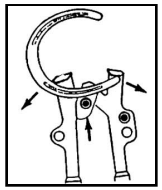
SHOE SHAPING SEQUENCE
FRONT SHOE



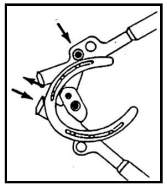
25. FLATTEN TOE SPREAD SHOE



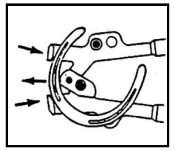
26. STRAIGHTEN MID-BRANCHES



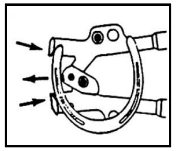
27. STRAIGHTEN QUARTERS



28. CLOSE BOTH BRANCHES

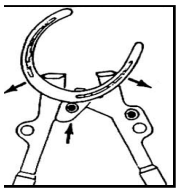


29. BEND MID BRANCHES

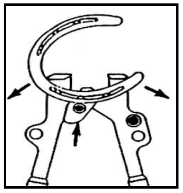


30. TUCK HEELS

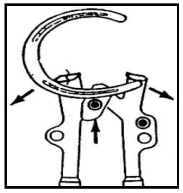
SHOE SHAPING SEQUENCE
HIND SHOE



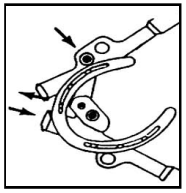
31. SPREAD bot BRANCHES NEAR FIRST NAIL



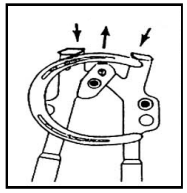
32. STRAIGHTE both MID BRANCHE



33. STRAIGHTE both QUARTER



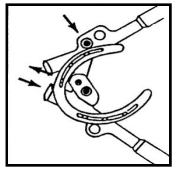
34.CLOSE both BRANCHE NEAR FIRST NA



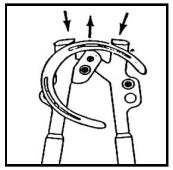
35. TUCK HEEL

BENDING & CLOSING POSSIBLITIES

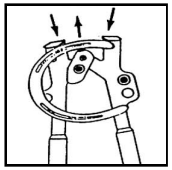
NOTE: ROTATE SHOE IN BOTH DIRECTIONS!



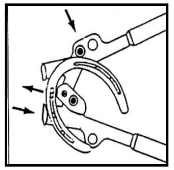
36.BEND/CLOS ENTIREBRANC
Place bend point over leveling surface with left prong bevel and front bend peg against outside



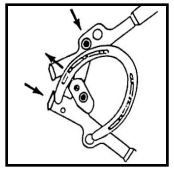
37.BENDBRANC BOTH PRONGS
Place bend point over leveling surface with both prong bevels on outside



38.TUCK A HEE
Place bend point over leveling surface with heel under right prong bevel.

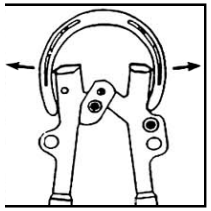


39. BEND/CLOSE ENTIRE BRANCH
under Left Prong
Place bend point over leveling surface with left prong bevel on branch to bend. Front bending peg on opposite branch.

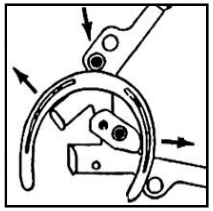


40. TUCK HEEI
under Left Prong
Place bend point over leveling surface with heel under left prong bevel. Front bending peg on same branch.

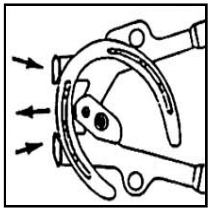
OTHER SHOE SHAPING POSITIONS
FRONT OF TOOL



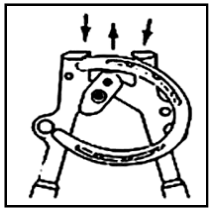
41. SPREAD ENTIRE SHOE
Place prong edges only against inside of shoe



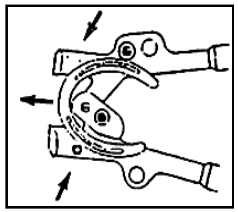
42. LARGE SHOES SPREAD SHOE & FLATTEN TOE
Place toe against front bend peg w/right prong & bottom of center piece on inside



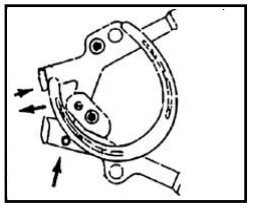
43. BEND UNDER BOTH PRONGS with Front Bending Peg removed. Good for narrow or small shoes



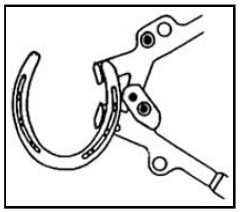
44. TUCK HEELS under both prongs remoe Front Bending Peg . Good for narrow or small shoes



45. BEND W/ITH BOTH FRONT BENDING PEGS
Good for pony shoes

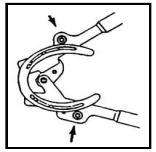


46. TUCK HEELS WITH BOTH FRONT BENDING PEGS

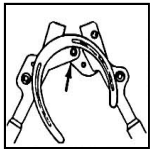


47. STRAIGHTEN HEEL ENDS
Place outside of heel against leveling surface with both prongs on inside edge. Good for narrow shoes, mule shoes . . . trailers too.

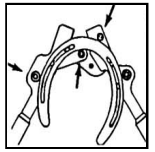
BACK OF TOOL



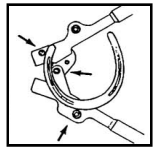
48. CLOSE ENTIRE SHOE
Place shoe between closing pegs



49. BEND BRANC
BOTH CLOSING PEGS & PIVOT BOLT
Place bend point over pivot bolt



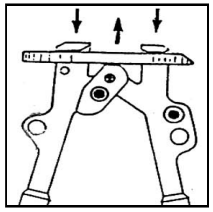
50. BEND BRANC
RIGHT CLOSING PEG, B ACK BENDING PEG, PIVOT BOLT



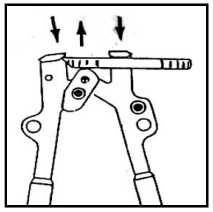
51. BEND A HEE
RIGHT CLOSING PEG, BACKIBENDING BOLT, PIVOT BOLT

52. BEND/CLOSI SHOES
WITH BOTH BENDING PEGS

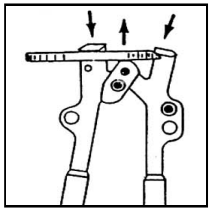
LEVELING POSSIBILITIES



53. LEVEL BRANCH or TC
Place shoe on edge between leveling face and under sides of prongs . Locate high spots



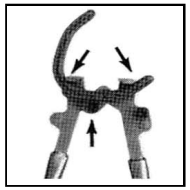
54. TAKE SCOOP OUT OF HEEL
Same as left picture except place heel under prong bevel.



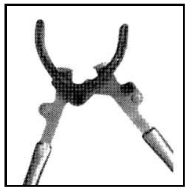
55. SCOOP HEEL
Place hoof surface of shoe against leveling surface with heel under prong bevel

MAKING SQUARE TOES ... HOT OR COLD!!!

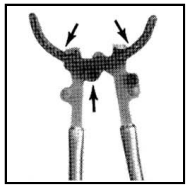
Rim shoes and narrow web shoes square most easily, but most saddle horse shoes can be squared cold. All metal shoes can be squared if toe is heated. Heat will not harm the POCKET ANVIL® OR SHOEMASTER® patented shoeshapers. For wider hooves, start with a front shape shoe. For narrower hooves, start with more of a "hind" pattern. Just straighten both branches, flatten toe unitl it "dents" backward bear first nail, tuck heels. You will usually have to take out twists and bumps with a hammer.



56. STRAIGHTEN BRANCHES OVER NAIL HOLES

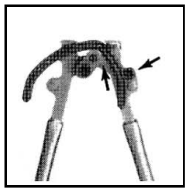


57. POSITION TOE AGAINST STRAIGHTENING PEG



58. FLATTEN TOE BETWEEN FIF NAIL HOLE For wider square toe, shift straightening peg to both sides of center and apply pressure

59. CLOSE BRANCHES
Place first nail hole next to levelling surface



60. BEND BRANCHES INWARD
The narrower the foot, the sharper the bend

61. SQUARE TOE SHAPING SEQUENCE

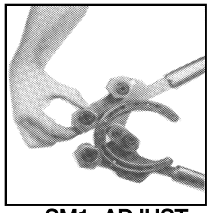
SHOEMASTER® INSTRUCTIONS

Note the following features to get the most out of your SHOEMASTER®

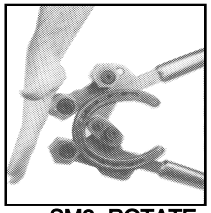
1. The two hexagonal blocks at the top are called the HEX BENDING BLOCKS. Each block has 4 distances. To select desired space rotate each block.
2. The shorter hexagonal block on the upper right is called the HEX BRACING BLOCK. It is used as a bracing point for bending branches.

Experiment with different combinations.

HEX BENDING BLOCK S



SM1- ADJUST
Turn them.
Note: They are drilled off-center.



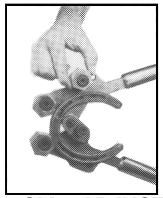
SM2- ROTATE
with fingers or flat of the hand.

NARROW
Bending/Leveling GAP
Turn wide side of HEX BENDING BLOCK toward center.

ENLARGE
Bending/Leveling GAP
Turn narrow side of HEX BENDING BLOCK toward center.

NARROW/ENLARGE SPREADING POINTS
Turn HEX BENDING BLOCKS in or out.

HEX BRACING BLOCK



SM3- ADJUST
Use as bracing point to bend branches.

NARROW SIDE
lowers handle height

WIDE SIDE
raises handle height

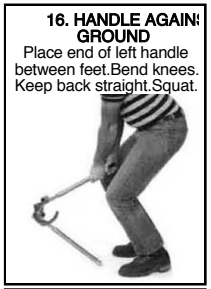
WATCH THE DVD TO SEE THIS AMAZING TOOL IN ACTION

BODY POSITION WITHOUT STAND

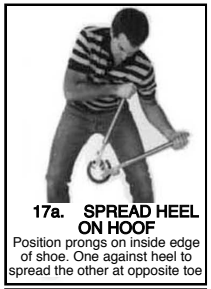
You can use the ADVANTAGE LINE patented SHOESHAPER without the STAND, by bracing it against your thigh, the ground, or other solid object. You can close or open a single heel of a shoe while it is on the hoof, provided it is not done on tightly nailed shoes.

14. TOOL AGAINST THIGH
Brace one handl/handle on thigh, other against chest. Bend knees. Push downward

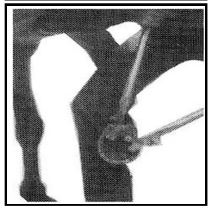
15. TWO HANDS ONE HANDLE
Brace left handle on hip/thigh, pull right, towards you



16. HANDLE AGAINS GROUND
Place end of left handle between feet.Bend knees. Keep back straight.Squat.

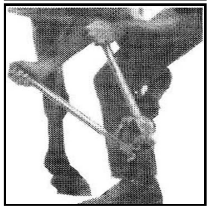


17a. SPREAD HEEL ON HOOF
Position prongs on inside edge of shoe. One against heel to spread the other at opposite toe



17b. SPREAD HEEL ON HOOF
Alow hoof to descend while still gripping shoe with tool. Push down with upper body

18a. CLOSE HEEL ON HOOF
Position closing prongs against outside edge of shoe. One at heel to close-one at opposite toe.



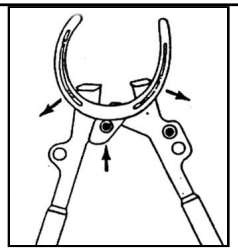
18b. CLOSE HEEL OI HOOF
Closer angle. Note lowered positioning.

19. PREVENT SPRINGING SHOE
Tilt tool when closing a heel on the hoof.

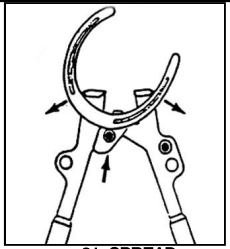
BASIC POSITIONS OF SHOE IN SHOESHAPER

There are ONLY 3 Primary Positons of the shoe in the tool required for 90% of your fitting. Each position applies 3 points of pressure to the shoe. 2 points on one side and 1 on the opposite side. The shoe is then rotated between these pressure points so that you can apply force exactly where it is needed to stratighten, bend or level. In each position you can flip the shoe from one branch or side to the other.

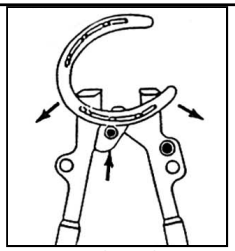
REMEMBER. you can rotate shoe in both directions!



20. FLATTEN TOE SPREAD SHOE
Place toe against straightening peg with prongs on inside edge of shoe

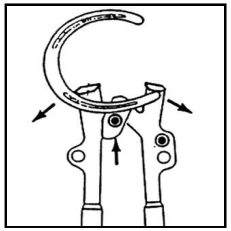


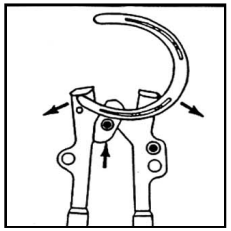
21. SPREAD SINGLE BRANCH
Place shoe near first nail hole against straightening peg-prongs inside



22. STRAIGHTEN MIDDLE OF BRANCH
Place shoe near 2nd/3rd nailholes against straightening peg-prongs inside

23. STRAIGHTEN HEEL
Place shoe near last nailhole against straightening peg-prongs on inside.of shoe. & tool.

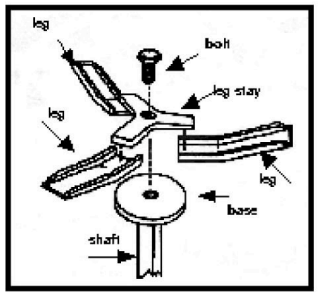




24. STRAIGHTEN ONL HEEL
Place shoe against straightening peg-heel under left prong

Shoeshaper Stand Assembly

1. Turn the Stand Shaft upside down.
2. Take the 1.2" bolt and thread through hole in Leg Stay and into hole in Base.
3. Slip the bent ends of legs under the arms of Leg Stay and turn bolt until snug.
4. Turn the stand right-side up and tap the legs around until one is aligned in front of the slotted ends of the sleeves (which places a leg directly under the shoeshaper when it is in the stand.)
5. Turn the Stand upside down again and tighten the bolt with a wrench.
6. Insert the Shoeshaper in stand.



TOOL CARE

Rust is the only real enemy of these tools. All parts have been plated or painted to protect the metal from rust, though rust can still occur. To help prevent rust, keep your tool clean and dry. Avoid moisture. If tool gets wet, take indoors to dry. Lubricate moving parts:pivot area for both POCKET ANVIL®and SHOEMASTER®) and Bending Blocks for SHOEMASTER®. In the future, when you wish to have your Advantage Line patented tool replated, we can do so at a nominal charge.

Replacement Parts

Please refer to these part names to insure proper replacement

Pocket Anvil®

Qty	Description	Location
1	straightening peg	front @ center piece
1	straightening bushing	front around peg
1	front bending bushing	front around peg
1	front bending bolt	front right
1	pivot bolt	front to back @center
1	pivot bolt bushing	front @ pivot bolt
1	pivot bolt nut	back @pivot bolt
2	closing peg	back- right/left
2	closing peg bushing	back around peg- right/left
1	back bending peg	back-right
1	back bending bushing	back-right around peg
1	rubber handle	tip of right handle

Shoemaster®

Qty	Description	Location
2	hex bending blocks	front - right/left
2	large wave washer	inside hex bending block-right/left
2	hex bending bolts	front to back- right/left
2	hex nut	back- right/left
1	hex bracing block	front-right
1	hex bracing bolt	front to back
1	small wave washer	inside hex bracing block
1	straightening peg	front @ center piece
1	straightening bushing	front around peg
1	pivot bolt	front to back @center
1	pivot bolt bushing	front @ pivot bolt
1	pivot bolt nut	back @pivot bolt
2	closing peg	back- right/left
2	closing peg bushing	back around peg- right/left
1	back bending peg	back-right
1	back bending bushing	back-right around peg
1	rubber handle	tip of right handle

Shoeshaper Stand

Qty	Description	Location
3	legs	bottom
1	leg stay	bottom
1	leg stay bolt	bottom
1	two position base	see diagram

• • •

The Horseshoe Store & more

818-268-3660 phone

www.horseshoestore.com

NOTE

ALL PARTS ARE GUARANTEED AGAINST NORMAL WEAR AND TEAR FOR 1 YEAR; THEREAFTER REPLACEMENT PARTS AVAILABLE AT PREVAILING RATES. PARTS AND TOOLS ARE NOT GUARANTEED AGAINST LOSS OR MISUSE.

Please read instructions carefully.

LIMITED WARRANTY

Advantage Line Tools & The Horseshoe Store and more hereby warrants, for a period of once (1) year from date of purchase, to the purchaser, that this product is free from defects in manufacture and workmanship. Advantage Line Tools & The Horseshoe Store and more shall, however be liable under this warranty only if the products are used in the manner intended as specified in these product instructions. Advantage Line Tools & The Horseshoe Store and more shall be liable for the replacement/installation of any parts that fail through defect in material or workmanship during the warranty period. Advantage Line Tools & The Horseshoe Store and more specifically disavows any and all represeentations, warranties or liablity relating to the condition or use of the product other than as herein specifically set forth. Tools altered or repaired without authorization by this company render this warranty null and void.

ALL REQUESTS FOR REPLACEMENT OR REPAIR MUST BE PRE-APPROVED AND INCLUDE COPY OF ORIGINAL BILL OF SALE.

Please complete information below and retain for your invoice copy and other records.

Customer Name_____
Address _____
City/State/Zip/Country _____
Where Purchased _____
Invoice # _____ Item _____
Purchase Date _____Purchase Price:_____

Advantage Line ...innovative tools

Pocket Anvil® & Shoemaster® patented Shoeshapers

Instructions

Congratulations! You are now the proud owner of a remarkable Advantage Line Shoeshaper. This patented tool has been carefully designed to offer you many ways to shape horseshoes.

- For most shoes, see "Basic Positions of Shoe in Shaper" page 3
- For specialty shoes-extra wide/narrow/extra large/small-see "Other Shoe Shaping Positions" page 5

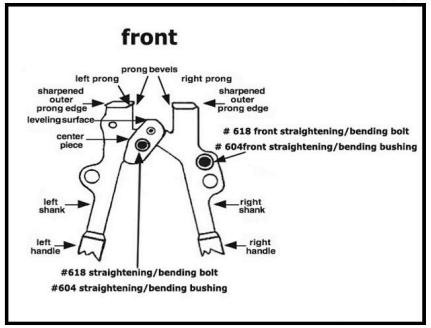
Two "tricks" to operating an Advantage Line Shoeshaper

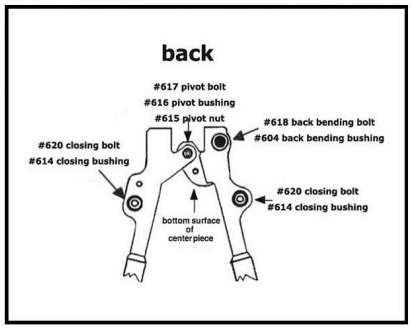
1. Let your body weight do the work.
2. Teach your left hand to flip the shoe from one shaping position to the next.

Have fun • Watch the Video • Experiment

Advantage Line patented shoeshapers shape shoes fast and accurately.
You'll love working with them!
Read all instructions to make your shoeshaping experience the very best!

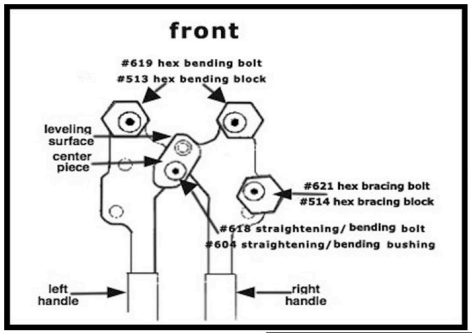
Parts of The Pocket Anvil®

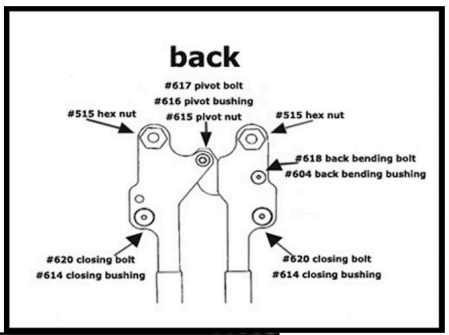




Parts of The Shoemaster®

The **SHOEMASTER®** works very much like the **POCKET ANVIL®** except that it's pressure points are adjustable. This tool provides for a wide range of shoe sizes and types, giving you the opportunity to bend a greater variety of shapes, again without the noise and banging.





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PUTTING THE POCKET ANVIL INTO THE STAND

• Slide the left handle of the tool into the top sleeve of the stand, so that the cross pin fits into the slot.
• Use the lower sleeve whenever the handle is uncomfortably high.

BODY POSITION WITH STAND

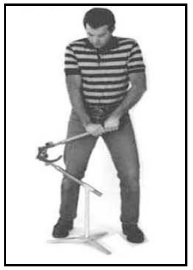
ALWAYS... 1. Keep your arms stiff. 2. Bend your knees. 3. Keep your back straight.
4. Let your bodyweight do the work. 5. Use the positions that give you the best leverage.

REMEMBER...DON'T PUSH DOWNWARD

1. ONE HANDED
Keep arm stiff. Don't push down with shoulder. Bend your knees and drop body.

2. TWO HANDED
Keep both arms stiff. If you meet resistance, bounce your weight

3. ONE FOOT FORWAR
Increase stability and leverage. Drop weight forward



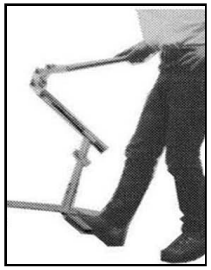
4. TWO HANDS FROM SIDE
Good for high handle. Drop weight down and back

5. TWO HANDS Rise on To
Put weight on stiff arms. Bend knees.
Also good for high handle.

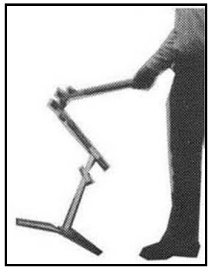
6. USE LOWER POSITIOI
Increase leverage. Bend knees more. Good for stiff shoes.

7. CARRY TOOL & STAN
Grasp tool handles & top sleeve together. Carry tipped forward

8a. MOVE STAND with TOE
Tip away and lift.



8b. MOVE STAND WITH TOE
Step forward to reposition.

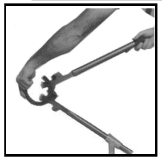


9a. WALK STAND
Tip on one leg

9b. WALK STAND
Rotate to another leg.

HANDLING SHOES IN TOOL

REMEMBER ... Use your left hand when manipulating shoe in tool.
Practice flipping shoe from one position to next



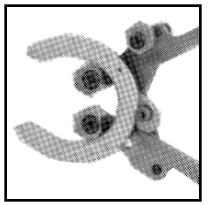
10. STRAIGHTEN A SHOE
Lift handle.

11. BEND A SHOE
Lift handle. Slip shoe between prongs and levelling surface

12. BENDING INTERFERENCE
Avoid heel of branch from being bent hitting right shank

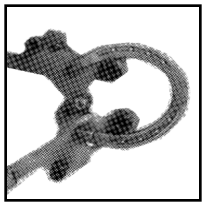
13. LEVEL A SHOE
Lift handle. Insert shoe between underside of prongs and levelling surface. Thin shoes? Push forward to hold steady.

more ....SHOEMASTER® INSTRUCTIONS

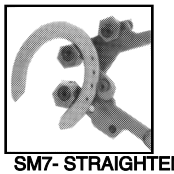


SM4- ROUND TOE FRONT

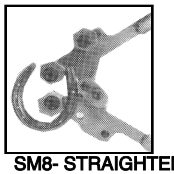
SM5- SPREAD SHOES FRONT



SM6 SPREAD SHOES BACK

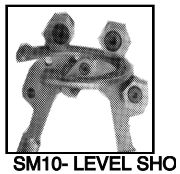


SM7- STRAIGHTEI BRANCH
FRONT - NORMAL



SM8- STRAIGHTEI BRANCH
FRONT - SMALL

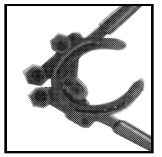
SM9- STRAIGHTEI BRANCH
HIND -SMALL



SM10- LEVEL SHO

SM11- BEND BRANCH
HEX BENDING BLOCKS ONLY

SM12- BEND BRANCH
HEX BRACING BLOCK:TOE UP



SM13- BEND BRANCH
HEX BRACING BLOCK: TOE DOWN

SM14- BEND BRANCH
CLIPPED SHOE CLIP OUTWARD

SM15- CLOSING

SM16- TURN A TRAILER

SM17- TUCK A HEI
HEX BENDING BLOCKS

SM18- TUCK A HEI
HEX BRACING BLOCK

SQUARE A TOE with THE SHOEMASTER®

SM20A- BEND FIRST BRANCH NEAR FIRST NA

SM20B- BEND FIRST BRANCH NEAR FIRST NA

SM21A- BEND 2ND BRANCH TOE UP OR TO DOWN

SM21B- BEND 2ND BRANCH TOE UP OR TO DOWN